(19) Europäisches Patentamt
European Patent Office
Office européen des brevets

(11) EP 0 627 474 B1

(12) **EUROPEAN PATENT SPECIFICATION**

(45) Date of publication and mention of the grant of the patent:
25.10.2000 Bulletin 2000/43

(51) Int. Cl.[7]: **C09D 183/04**, A61L 31/00, A61L 29/00

(21) Application number: **94106292.9**

(22) Date of filing: **22.04.1994**

(54) **Aqueous silicone coating compositions**

Wässrige Siloxan-Beschichtungs-Zusammensetzung

Compositions aqueuses de revêtement de silicone

(84) Designated Contracting States:
AT BE CH DE DK ES FR GB GR IE IT LI LU NL PT SE
Designated Extension States:
SI

(30) Priority: **13.05.1993 US 62355**

(43) Date of publication of application:
07.12.1994 Bulletin 1994/49

(73) Proprietor:
AMERICAN CYANAMID COMPANY
Wayne New Jersey 07470 (US)

(72) Inventors:
- **Prasad, Janniah S.**
  Norwalk, Connecticut 06854 (US)
- **Vitali, Dario**
  Monroe, Connecticut 06468 (US)

(74) Representative:
Wächtershäuser, Günter, Prof. Dr.
Patentanwalt,
Tal 29
80331 München (DE)

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Printed by Xerox (UK) Business Services
2.16.7 (HRS)/3.6

Description

[0001] This invention is directed to an aqueous silicone coating composition for providing lubricity to substrates, such as suture needles, hypodermic needles or razor blades. The invention is also directed to a method of coating such substrates with an aqueous silicone composition and the coated surgical needles produced thereby.

[0002] Silicone compositions have been used to coat, and thus provide lubricity to, various articles of manufacture. The prior art describes coating articles having fine cutting edges with copolymers of methylsiloxane and aminoalkylsiloxane. This reference discloses applying the copolymer through the use of an inert solvent carrier, such as isopropyl alcohol, toluene or benzene.

[0003] Also, the prior art discloses the use of a film-forming composition, comprising three different reactive siloxane polymers and a non-reactive lubricating siloxane polymer, that is applied and used on a substrate, such as a hypodermic needle, to increase the lubricity of that substrate. The film-forming siloxane compositions of these references are applied to the desired substrate by using an inert, organic solvent carrier, such as a chlorofluorocarbon (e.g., those materials known by the trademark Freon®, DuPont Co., DE, USA).

[0004] The prior art further describes a coated surgical needle prepared by applying to a surgical needle a curable silicone composition comprising an aminoalkyl siloxane and at least one other copolymerizable siloxane. A mixture of dimethyl cyclosiloxane and dimethoxysilyldimethylamino-ethylaminopropyl silicone polymer is disclosed as the preferred silicone composition. This reference teaches that the silicone composition is applied to the surgical needle as a solution in an organic solvent such as hexane, trichlorotrifluoroethane, 1,1,1-trichloroethane or mineral spirits.

[0005] Still further, the prior art discloses a method of coating a suture needle by depositing a silicone solution containing a silicone and a solvent on the needle. The solution-coated needle is subsequently exposed to a gas atmosphere to form a layer of silicon adjacent and adhered to the outer surface of the needle. The remaining unadhered silicon is removed from the needle with a solvent. The reference teaches polydimethylsiloxane as an exemplary silicone, while acetone, a Freon® chlorofluorocarbon, trichloroethane or methylene chloride are mentioned as exemplary solvents.

[0006] Prior to this time, silicon coating solutions used to impart lubricity to various articles of manufacture, such as suture needles and razor blades, have required the presence of an inert organic solvent carrier.

[0007] However, organic fluorocarbon solvents employed in many of these compositions are known to be detrimental to the atmospheric ozone layer and their use is being phased out by worldwide treaty. Additionally, other organic solvents used in known coating compositions are either toxic or environmentally hazardous. The organic solvents used in known silicone coating compositions also increase the costs of those compositions, particularly since they are a large percentage of the compositions.

[0008] It is an object of this invention to provide a novel aqueous silicone coating composition which can be used to effectively lubricate substrates, such as suture needles, without the substantial use of organic solvent carriers.

[0009] It is a further object of this invention to provide a method for lubricating a substrate by applying an aqueous silicone coating composition to the substrate and thereafter curing the silicone thereon.

[0010] It is also an object of this invention to provide a suture needle having excellent lubricating properties prepared by the process of coating the needle with an aqueous silicone coating composition and curing the silicone thereon.

[0011] This invention relates to a silicone coating composition comprising an aqueous solution comprised of 0.1 to 2.0% w/w of a non-reactive polydimethylsiloxane, 0.5 to 10.0% w/w of an aminoalkyl siloxane, 0.5 to 7.0% w/w of a cyclosiloxane and an effective amount of at least one dispersing agent to disperse the siloxanes throughout the aqueous solution. Although it is well known that siloxanes are not readily soluble in water, the inventors have discovered that a mixture of siloxanes finely dispersed in a water carrier through the use of dispersing agents provides an aqueous based silicone coating composition that is an effective lubricating composition. Significantly, the aqueous silicone coating composition of this invention is substantially free of organic solvent carrier. By substantially free, it is meant that the predominant carrier is water. However, small amounts of organic solvents, i.e., up to about 15 percent of the total weight of the composition, are permissible. Preferably, the maximum amount of organic solvent is 10 percent of the total weight of the composition.

[0012] It is preferable that the reactive siloxane polymer of the aqueous silicone coating composition is a mixture of an aminoalkyl siloxane and at least one other copolymerizable siloxane, such as an polyalkylsiloxane or a cyclosiloxane. The aqueous silicone coating composition of this invention contains a cyclosiloxane. Furthermore, the preferred coating composition of this invention will contain a mixture of polyethylene glycol and octylphenoxy polyethoxyethanol as dispersing agents.

[0013] This invention is further directed to an aqueous silicone coating composition as defined in claim 1 consisting essentially of an aminoalkyl siloxane, a dimethyl cyclosiloxane, a non-reactive polydimethylsiloxane, a polyethylene glycol, an octylphenoxy polyethoxyethanol and an aqueous carrier, wherein the polyethylene glycol and octylphenoxy polyethoxyethanol are present in the composition in an amount effective to disperse the siloxanes throughout the aqueous

carrier.

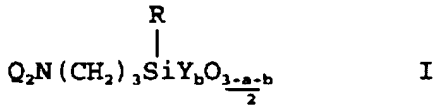
[0014] Another aspect of this invention relates to a method of lubricating a substrate by applying an aqueous silicone coating composition as defined in claim 1 to the surface of the substrate and curing the silicone thereon. The aqueous silicone coating composition that can be employed in the lubricating method of this invention must have at least one siloxane polymer and an effective amount of at least one dispersing agent to essentially disperse the siloxane throughout the aqueous carrier of the composition. The siloxane polymer can be a polymerizable siloxane, or a non-reactive siloxane, such as polydimethylsiloxane. A mixture of polymerizable siloxanes as defined in claim 1 is employed in the aqueous silicone coating composition used in this method. A mixture of polymerizable siloxanes and a non-reactive siloxane is most preferred. The composition can be applied by methods, such as spraying, dipping, wicking, or by ultrasonic atomizing methods. A composition thus applied to the surface of the substrate may be cured at least some polymerization of the reactive siloxanes present in the composition and adherence of the resulting silicone polymer to the surface of the substrate.

[0015] A further aspect of this invention is directed to a lubricated surgical needle produced by applying an aqueous silicone coating composition as defined in claim 1 to a surgical needle and curing the silicone on the surgical needle. Surgical needles lubricated with an aqueous silicone coating composition that is substantially free of organic solvent carrier show excellent lubricating properties. The penetration and drag performance of surgical needles coated with the aqueous silicone composition of this invention were comparable to those coated by conventional methods, i.e., with organic solvent carriers. Moreover, the treated surgical needles exhibited particularly improved performance over that of uncoated needles or commercially available silicone coated FS-2 needles, Ethicon Inc., N.J., USA.

DESCRIPTION OF THE INVENTION

[0016] The aqueous silicone coating composition of the present invention is an aqueous solution comprised of 0.1 to 2.0% w/w of a non-reactive polydimethylsiloxane, 0.5 to 10.0% w/w of an aminoalkyl siloxane, 0.5 to 7.0 w/w of a cyclosiloxane and an effective amount of at least one dispersing agent. The total amount of siloxanes present is from about 0.5 to 20 percent weight, based on the weight of the total composition (hereinafter, "%w/w"). Unless indicated otherwise, all weight percentages stated herein are based on the total weight of the aqueous compositions. Generally, it is desirable to adjust the total amount of silicone present in the composition to provide a degree of lubricity required for the particular application in which the composition will be used, while using the least amount of silicone possible.

[0017] A suitable mixture of aminoalkyl siloxane and polyalkylsiloxane which can be employed in the composition of this invention is described in the prior art. The mixture includes (a) from 5-20 weight percent of an aminoalkyl siloxane of the formula



I

in which R is a lower alkyl radical containing no more than 6 carbon atoms; Y is selected from the group consisting of -OH and -OR'radicals in which R' is an alkyl radical of no more than 3 carbon atoms; Q is selected from the group consisting of hydrogen, $-CH_3$, and $-CH_2CH_2NH_2$; a has a value of 0 or 1, and b has a value of 0 or 1 and the sum of a+b has a value of 0, 1 or 2, and (b) from 80 to 95 weight percent of a methyl substituted siloxane of the formula

II

in which R" is selected from the group consisting of -OH and $-CH_3$ radicals and c has a value of 1 or 2.

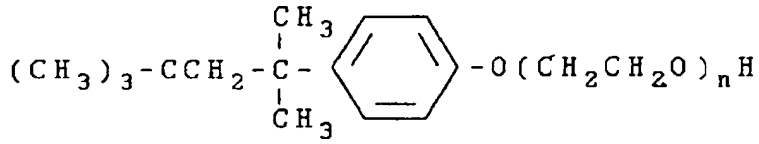
[0018] Preferably, one or more cyclosiloxanes can be substituted for the methyl substituted siloxane (b) of the above described mixture. Examples of the cyclosiloxanes which may be employed in the present composition are described in the prior art.

[0019] A particularly preferred source of aminoalkyl siloxane and an additional copolymerizable siloxane, namely cyclosiloxane, employed in the present invention is MDX-4-4159 Fluid ("MDX Fluid") (trade name of Dow Corning Corporation, Michigan, USA). MDX Fluid is a 50 percent active solution of dimethyl cyclosiloxane and dimethoxysilyldimeth-

ylaminoethylaminopropyl silicone polymer in a mixture of stoddard solvent (mineral spirits) and isopropyl alcohol. The amount of MDX Fluid employed in the coating composition of this invention is preferably an amount in the range of 1.0 to 20 %w/w. 365 Medical-Grade Emulsion (a tradename of Dow Corning), which is an emulsion of 360 Medical Fluid (a tradename of Dow Corning) (360 Medical Fluid consists of non-reactive polydimethylsiloxane), is a particularly preferred source of the non-reactive polydimethylsiloxane employed in the present coating composition. Specifically, 365 Medical-Grade Emulsion contains approximately 35% polydimethylsiloxane, 1% propylene glycol, 2% octylphenoxy polyethoxyethanol and 1% sorbitan monolaurate in water. The 365 Medical-Grade Emulsion is preferably present in the aqueous silicone coating composition in an amount in the range of 0.5 to 15 %w/w.

[0020] The dispersing agent(s) required in the coating compositions of this invention essentially disperse the siloxanes throughout the aqueous mixture or carrier. Any dispersing agent, including emulsifying agents, that promotes the essentially uniform dispersion of siloxanes through the aqueous mixture in the form of a suspension may be employed in the aqueous composition of this invention. Any of the general types of anionic, cationic or nonionic emulsifying agents may be employed as a dispersing agent in this invention. They include anionic surfactants, such as salts of fatty acids or alkane sulfonic acids and nonionics based on polyether groupings, sugar derivatives or propylene glycol. The dispersing agent or mixture of dispersing agents must be used in an amount effective to obtain a homogeneous dispersion of the siloxanes in the aqueous mixture.

[0021] Preferably, the dispersing agent is a mixture of propylene glycol and octylphenoxy polyethoxyethanol, such as IGEPAL® CO-630 a trademark of GAF Co., N.J. (or N.Y.), USA. The octylphenoxy polyethoxyethanol dispersing agents is represented by the formula:



wherein n is in the range of 5 to 15. The most preferred dispersing agent, IGEPAL® CO-630, is octylphenoxy polyethoxyethanol wherein n is 9 to 10.

[0022] Most preferably, propylene glycol is present in an amount ranging from 0.5 to 2.0 %w/w and IGEPAL® CO-630 is present in an amount ranging from 0.5 to 2.0 %w/w.

[0023] The coating composition is prepared by dispersing the siloxanes and dispersing agents in an aqueous carrier. Preferably the aqueous carrier will be from about 65 to 97 percent by weight of the total composition. The composition can be prepared by mixing the ingredients in any manner that will result in a homogeneous dispersion of the siloxanes in the aqueous solution. It is preferred, however, to mix the dispersants with the siloxanes and then dilute the siloxane/dispersant mixture with deioninized water to obtain the aqueous silicone coating composition. The pH of the coating composition can be adjusted as required by the addition of any acid or base that does not interfere with the dispersion or ultimate polymerization of the siloxanes.

[0024] The method of this invention for lubricating a substrate comprises applying an aqueous silicone coating composition to the substrate and curing the silicone thereon. Any aqueous silicone composition having at least one siloxane polymer and at least one dispersing agent present in an effective amount to disperse the siloxane throughout the aqueous carrier can be employed in the present method. The siloxane present in the aqueous composition employed in this method can be a reactive polymerizable siloxane or a non-reactive siloxane. Preferably the aqueous composition will contain a mixture of polymerizable siloxanes like those found in MDX Fluid. On the other hand, the aqueous composition may contain only a non-reactive siloxane, such as non-reactive polydimethylsiloxane contained in 365 Medical-Grade Emulsion. However, the most preferred aqueous silicone composition employed in the lubricating method of this invention is the novel aqueous silicone coating composition described above.

[0025] The aqueous silicone coating composition may be applied to a substrate, for example, by either spraying, dipping, wicking or by ultrasonic atomization. Any type of application which sufficiently coats the substrate being treated with the aqueous silicone composition may be employed in this method.

[0026] The amount of silicone polymer ultimately present on a treated substrate can be controlled by varying the time over which the aqueous silicone coating composition is applied to the substrate. For example, if the aqueous composition is applied by ultrasonic atomization, then the lubricity of the substrate can be increased by making multiple passes of the substrate through the atomized environment. Similarly, increased lubricity can be achieved by lengthening the application time during spraying or the exposure time when dipping. The application time will vary depending on the type of application employed and the degree of lubricity required for the treated substrate. Generally, the more lubricity required the heavier the coating.

[0027] Curing of the reactive siloxanes employed in the coating composition is achieved by conventional methods well known in the art. For example, heat curing in an oven or by application of radio frequency are useful cure methods. Any cure method which causes at least some polymerization of the siloxanes in the coating composition is applicable. When oven curing, it is preferable to heat the coated substrate at a temperature in the range from 80 to 200 °C and for a time in the range from 0.5 to 6 hours, depending upon the precise formulation of the composition. The temperature and time of curing are optimized to achieve polymerization of the reactive siloxanes present in the composition, adherence of the polymerized silicone to the substrate and removal of the aqueous carrier.

[0028] The method of lubricating can be used on any substrate, such as metal or plastic, which requires a dry lubricant. It has been found to be particularly useful for lubricating surgical needles, especially when applied by spraying or atomization since these methods of application have been found to improve suture holding strength over methods such as dipping. Surgical needles lubricated by the method of this invention exhibited a similar degree of lubricity in multiple pass applications in an animal tissue when compared to prior art coating techniques employing siloxanes in organic solvent carriers.

[0029] This invention is also directed to a lubricated surgical needle prepared by the process of applying an aqueous silicone coating composition as defined in claim 1 to the surgical needle and curing the silicone thereon. Most preferably, the novel aqueous solution coating composition is applied by spraying or atomization so that the resulting lubricated suture needle exhibits enhanced suture holding strength. The lubricated surgical needles of this invention exhibit penetration and drag performance comparable to prior art needles lubricated with silicones in organic solvent carrier and superior to uncoated needles and commercially available silicone coated needles (FS-2 Ethicon Inc.).

[0030] As described above, the lubricity of the surgical needles of this invention can be increased by varying the degree of application of the aqueous silicone coating composition or by varying the silicone concentration of the coating composition. For example, it is preferable to prepare lubricated cardiovascular surgical needles with an aqueous silicone coating composition containing a total amount of silicone in a range from 1.0 to 1.5 %w/w. On the other hand, larger surgical needles are preferably coated with an aqueous silicone coating composition containing a total amount of silicone in a range of from 10.0 to 15.0 %w/w.

[0031] The examples which follow are intended as an illustration of certain preferred embodiments of the invention, and no limitation of the invention is implied. In the following examples, all amounts are in percent by weight of the total composition.

EXAMPLE I

[0032] The following aqueous silicone composition was prepared:

Composition	Amount
365 Medical-Grade Emulsion +	2.41
MDX 4-4159 Fluid ++	10.84
Propylene glycol	1.20
IGEPAL CO-630	1.20
water	84.35
	100.00

+ 365 Medical-Grade Emulsion - 35% polydimethylsiloxane, 1% propylene glycol, 2% octylphenoxy polyethoxyethanol and 1% sorbitan monolaurate in water.

++ MDX 4-4159 Fluid - 50% dimethyl cyclosiloxane dimethoxysilydimethylaminoethylaminopropyl silicone polymer in a mixture of stoddard solvent (mineral spirits) and isopropyl alcohol.

[0033] Propylene glycol (2 gm) and IGEPAL CO-630 (2 gm) were added to MDX 4-4159 fluid (18 gm). To this mixture was added 365 Medical-Grade Emulsion (4 gm), followed by the addition of water (140 gm) with stirring to form a homogeneous emulsion. This aqueous silicone coating composition contained approximately 6.3% by weight of sili-

cone.

COMPARATIVE EXAMPLE II

[0034] A non-aqueous silicone coating composition was prepared by dissolving 360 Medical Fluid and MDX 4-4159 fluid in Freon TR®, which is trichlorotrifluroroethane. The resulting organic carrier based coating composition contained 7.5% silicone.

EXAMPLE III

[0035] The aqueous silicone coating composition prepared in Example I (Aqueous Solution #1) was applied to a group of T-12 needles (Sulzle Inc., N.Y., USA) by spraying in a coating booth. The 7.5% silicone-Freon® solution of Comparative Example II (Solution #2) was applied similarly to a second set of T-12 needles. Both groups of needles were simultaneously cured in an oven at about 125 °C for approximately two hours. The needles were evaluated for penetration and drag performance, the results of which are summarized in Table 1 below. These results show that needles lubricated with the aqueous silicone coating composition of this invention were superior in drag performance and nearly as efficient in penetration force when compared to needles coated with a prior art coating composition containing an organic solvent carrier.

Table 1

COATING EVALUATION T-12 NEEDLES								
		DRAG FORCE, GRAMS			DRAG RATIO	PENETRATION FORCE, GRAMS		
NEEDLE	SOLUTION	AVG.	S.D.	RANGE		AVG.	S.D.	RANGE
T-12	#2	90.0	10.0	68-112	1.30	152.8	17.5	120-172
T-12	#1	83.7	6.4	68-96	1.26	145.3	15.2	120-172
DRAG FORCE AVERAGES BASED ON FIVE NEEDLES, TEN PENETRATIONS PER NEEDLE IN 2.4 MM RUBBER. PENETRATION FORCE AVERAGES BASED ON FIVE NEEDLES, THREE PENETRATIONS PER NEEDLE IN 2.4 MM RUBBER. ALL NEEDLES UNATTACHED AND UNSTERILIZED.								

S.D. - Standard Deviation

EXAMPLE IV

[0036] Unattached CE-4 needles (Sulzle Inc.), were divided into four groups. The first group was coated with the silicone-Freon® Solution #2 of Comparative Example II. The second group was coated by passing it once under a stream of ultrasonically atomized Solution #1 of Example I. The third group was exposed twice to the atomized Solution #1. Ultrasonic atomization of the aqueous composition was achieved through the use of an ultrasonic atomizing device of Sonic and Materials Company, Connecticut, USA. A fourth group of needles was left uncoated. The coated needles were all cured at about 125 °C for approximately two hours. The three groups of coated needles, the group of uncoated needles and a group of commercially available needles, (Ethicon Inc. FS-2) were subject to penetration and drag force testing. The results of these tests are summarized in Tables 2 and 3 below.

Table 2

SHARPNESS EVALUATION				
NEEDLE	COATING SOLUTION/CONDITIONS	PENETRATION FORCE, GRAMS		
		AVG.	S.D.	RANGE
CE-4	#2	180.0	26.5	90-220
CE-4	UNCOATED	261.0	48.3	170-340
CE-4	#1/ONE PASS	194.3	56.4	140-390
CE-4	#1/TWO PASSES	173.0	34.7	110-250
FS-2	-----	399.0	120.3	180-590
AVERAGES BASED ON 10 NEEDLES, 3 PENETRATIONS PER NEEDLE IN THICK RABBIT SKIN. ALL NEEDLES UNATTACHED EXCEPT FS-2 NEEDLE.				

S.D. - Standard deviation

DRAG EVALUATION					
NEEDLE	COATING SOLUTION/CONDITIONS	DRAG FORCE, GRAMS			DRAG RATION
		AVG.	S.D.	RANGE	
CE-4	#2	64.4	16.3	90-220	1.91
CE-4	UNCOATED	392.2	118.2	170-340	1.04
CE-4	#1/ONE PASS	157.4	69.8	140-390	3.76
CE-4	#1/TWO PASSES	112.0	37.0	110-250	3.15
FS-2	-----	192.3	162.3	180-590	5.57
AVERAGES BASED ON 5 NEEDLES, 10 PENETRATIONS PER NEEDLE IN 2.4MM RUBBER. ALL NEEDLES UNATTACHED EXCEPT FS-2 NEEDLE.					

S.D. - Standard Deviation

[0037] The data shows that needles coated with an aqueous silicone coating composition have superior penetration and drag performance compared to uncoated needles or Ethicon needles. The data also shows that the needles coated with the aqueous silicone coating composition of this invention were equivalent in penetration force but not as efficient in drag performance as the needles coated with the silicone-Freon® composition. However, the data also indicates that multiple passes of the needle through the atomized aqueous silicone coating composition increased the lubricity of those needles. Scanning electron microscopy (SEM) was conducted on a needle selected from each of the coated needles and an uncoated needle. The SEM analysis showed that the surface of the needle coated with the Freon®-silicone composition contained the greatest amount of silicone. The needle coated twice with the aqueous silicone coating composition had a lesser, but detectable amount of silicone. On the other hand, the needle only coated once with the aqueous composition was practically indistinguishable from the uncoated needle by SEM. The SEM data appears to indicate that only a very small amount of silicone is necessary to improve the penetration characteristics of a needle, while a greater amount is required to improve drag performance.

EXAMPLE V

[0038] The following aqueous silicone composition can be prepared:

Composition	Amount
365 Medical-Grade Emulsion	3.56
MDX 4-4159 Fluid	12.50
Propylene glycol	1.25
IGEPAL CO-630	1.25
Deionized Water	81.44
	100.00

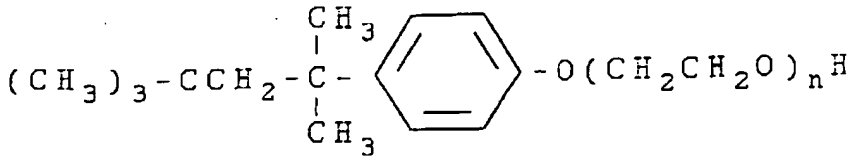
[0039] The MDX 4-4159 fluid (20.0 gm) is mixed with propylene glycol (2.0 gm) and IGEPAL CO-630 (2.0 gm). To this mixture is added 365 Medical-Grade Emulsion (5.7 gm). The siloxane/emulsifier mixture is then combined with deionized water (130.3 gm) and mixed with a magnetic stirrer until a fine emulsion of siloxanes in the aqueous carrier is obtained. This aqueous silicone coating composition contains 7.5% by weight of silicone.

Claims

1. A silicone coating composition comprising in an aqueous solution based on the total weight of the composition 0.1 to 2.0% w/w of a non-reactive polydimethylsiloxane, 0.5 to 10.0% w/w of an aminoalkyl siloxane, 0.5 to 7.0% w/w of a cyclosiloxane and an effective amount of at least one dispersing agent to disperse said siloxanes throughout the aqueous solution.

2. The coating composition of claim 1, wherein the silicone in said coating composition is in a range of from 0.5 to 20 percent by weight of the composition and/or the aqueous mixture contains an amount of water in the range of 65 to weight percent of the total composition.

3. The coating composition of claim 1, wherein the dispersing agent is selected from the group consisting of propylene glycol and an octylphenoxy polyethoxyethanol of the formula:



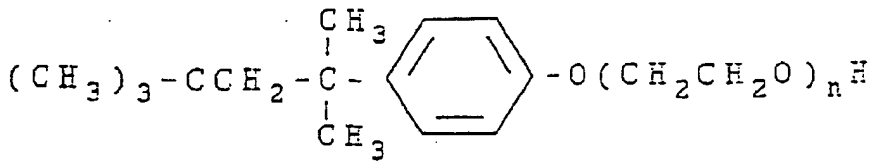
wherein n is in the range of 5 to 15 and a mixture thereof.

Patentansprüche

1. Eine Silikonbeschichtungszusammensetzung, die in einer wässrigen Lösung bezogen auf das Gesamtgewicht der Zusammensetzung 0,1 bis 2,0 Gewichts-% eines unreaktiven Polydimethylsiloxans, 0,5 bis 10,0 Gewichts-% eines Aminoalkylsiloxans, 0,5 bis 7,0 Gewichts-% eines Cyclosiloxans und eine wirkungsvolle Menge mindestens eines Dispersionsmittels zur Dispersion der Siloxane in der gesamten wässrigen Lösung umfasst.

2. Die Beschichtungszusammensetzung gemäß Anspruch 1, wobei das Silikon in der Beschichtungszusammensetzung in einem Bereich von 0,5 bis 20 Gewichts-% der Zusammensetzung vorliegt und/oder die wässrige Mischung einen Wassergehalt im Bereich von 65 bis 97 Gewichts-% der Gesamtzusammensetzung enthält.

3. Die Beschichtungszusammensetzung gemäß Anspruch 1, wobei das Dispersionsmittel aus der Gruppe bestehend aus Propylenglycol und Octylphenoxypolyethoxyethanol der Formel



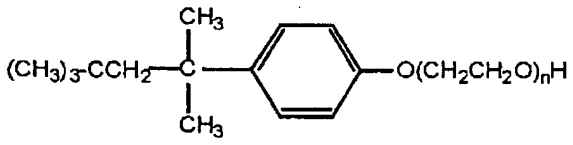
wobei n im Bereich von 5 bis 15 liegt, ausgesucht wird und ein Gemisch davon.

Revendications

1. Composition de revêtement de silicone comprenant dans une solution aqueuse sur la base du poids total de la composition 0,1 à 2,0% p/p d'un polydiméthylsiloxane non réactif, 0,5 à 10,0% p/p d'un aminoalkylsiloxane, 0,5 à 7,0% p/p d'un cyclosiloxane et une quantité efficace d'au moins un agent dispersant pour disperser lesdits siloxanes au sein de la solution aqueuse.

2. Composition de revêtement selon la revendication 1, dans laquelle la silicone dans ladite composition de revêtement est présente à raison de 0,5 à 20% par rapport au poids de la composition et/ou le mélange aqueux contient une quantité d'eau comprise entre 65 et 97% en poids de la composition totale.

3. Composition de revêtement selon la revendication 1, dans laquelle l'agent dispersant est choisi dans le groupe comprenant le propylèneglycol et un octylphénoxypolyéthoxyéthanol de formule :



dans laquelle n est compris entre 5 et 15 et un mélanges de ces composés.